DATA SHEET

Three Phase Induction Motor - Squirrel Cage

:



Customer

Product line		: Rolled Steel NEMA Premiun Efficiency Three-Phase		n Product code :	12636473	
				Catalog # :	01518OT3E	254TC-S
Frame		: 254/6TC		Locked rotor time	: 30s (cold) 1	17s (hot)
Output		: 15 HP (11 k	W)	Temperature rise	: 80 K	
Poles		:4		Duty cycle	: Cont.(S1)	
Frequency		: 60 Hz		Ambient temperature	: -20°C to +4	10°C
Rated voltage		: 230/460 V		Altitude	: 1000 m.a.s	s.l.
Rated current		: 37.2/18.6 A		Cooling method	: IC01 - ODF	
L. R. Amperes		: 249/125 A		Mounting	: F-1	
LRC		: 6.7x(Code H	-)	Rotation ¹	: Both (CW a	and CCW()
No load current		: 19.0/9.50 A		Noise level ²	: 64.0 dB(A)	
Rated speed		: 1775 rpm		Starting method	: Direct On L	
		: 1.39 %		Approx. weight ³	: 203 lb	
Slip				Approx. weight	. 203 10	
Rated torque		: 44.4 ft.lb				
Locked rotor torque		: 240 %				
Breakdown torqu	е	: 300 %				
Insulation class		: F				
Service factor		: 1.15				
Moment of inertia (J)		: 1.82 sq.ft.lb				
Design		: B				
Output	50%	75%	100%	Foundation loads		
Efficiency (%)	91.7 91.3	92.4 91.0	93.0 89.7	Max. traction	: 592 lb	
	90.3	90.9	90.3			
Power Factor	0.62 0.71	0.73 0.81	0.80 0.85	Max. compression	: 795 lb	
	0.62	0.75	0.81	·		
		Drive end		Non drive end		
Bearing type		: 6309 Z C3		6208 Z C3		
Bearing type		: Without Bearing Seal		Without Bearing Seal		
Sealing		· \//itho	ut Rearing Seal	Without Rearing	Seal	
Sealing	al	: Witho			Seal	
Lubrication interv		: Witho	20000 h	20000 h	Seal	
Lubrication interv		: Witho	20000 h 13 g	20000 h 8 g	Seal	
Lubrication interv		: Without : :	20000 h 13 g	20000 h	Seal	
Lubricant amount Lubricant amount Lubricant type Notes This revision repla must be eliminate (1) Looking the mo (2) Measured at 1	t aces and can d. otor from the m and with t	: : : ncel the previou e shaft end. olerance of +3c	20000 h 13 g Mol s one, which	20000 h 8 g	based on tests wit	
Lubrication interv Lubricant amount Lubricant type Notes This revision repla must be eliminate (1) Looking the mo (2) Measured at 1 (3) Approximate w manufacturing pro (4) At 100% of full	aces and can d. otor from the m and with t veight subjec ocess.	: : : ncel the previou e shaft end. olerance of +3c t to changes af	20000 h 13 g Mol s one, which dB(A).	20000 h 8 g bil Polyrex EM	based on tests wit	lated in NEMA
Lubrication interv Lubricant amount Lubricant type Notes This revision repla must be eliminate (1) Looking the ma (2) Measured at 1 (3) Approximate w manufacturing pro	aces and can d. otor from the m and with t veight subjec ocess.	: : : ncel the previou e shaft end. olerance of +3c	20000 h 13 g Mol s one, which dB(A).	20000 h 8 g bil Polyrex EM	based on tests wit	
Lubrication interv Lubricant amount Lubricant type Notes This revision repla must be eliminate (1) Looking the mo (2) Measured at 1 (3) Approximate w manufacturing pro (4) At 100% of full	aces and can d. otor from the m and with t veight subjec ocess.	: : : ncel the previou e shaft end. olerance of +3c t to changes af	20000 h 13 g Mol s one, which dB(A).	20000 h 8 g bil Polyrex EM	based on tests wit	lated in NEMA
Lubricant amount Lubricant amount Lubricant type Notes This revision repla must be eliminate (1) Looking the ma (2) Measured at 1 (3) Approximate w manufacturing pro (4) At 100% of full Rev. Performed by	aces and can d. otor from the m and with t veight subjec ocess.	: : : ncel the previou e shaft end. olerance of +3c t to changes af	20000 h 13 g Mol s one, which dB(A).	20000 h 8 g bil Polyrex EM	based on tests withe tolerances stiput	lated in NEMA
Lubrication interv Lubricant amount Lubricant type Notes This revision repla must be eliminate (1) Looking the mo (2) Measured at 1 (3) Approximate w manufacturing pro (4) At 100% of full Rev.	aces and can d. otor from the m and with t veight subjec ocess.	incel the previou e shaft end. olerance of +3c to changes af Changes S	20000 h 13 g Mol s one, which dB(A).	20000 h 8 g bil Polyrex EM	based on tests wit	lated in NEMA

This document is exclusive property of WEG S/A. Reprinting is not allowed without written authorization of WEG S/A. Subject to change without notice