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# Customer information packet

## EM3546T

1HP, 1770RPM, 3PH, 60HZ, 143T, 3520M, TEFC, F1

Class - None

Division - Not Applicable

## Specifications

Enclosure	TEFC
Frame	143T
Frame Material	Steel
Frequency	60.00 Hz
Motor Letter Type	Three Phase
Output @ Frequency	1.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ 230.0 V @ 60 HZ
XP Class and Group	None
XP Division	Not Applicable
Agency Approvals	CSA EEV CURUSEEV NEMA PREMIUM NEMA_PREMIUM UR
Ambient Temperature	40 °C
Auxillary Box	No Auxillary Box
Auxillary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	3.200 A @ 230.0 V 3.200 A @ 208.0 V 1.600 A @ 460.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	85.5 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK

## Part detail

Revision	H
Type	AC
Mech. spec.	35AA001
Base	
Status	PRD/A
Elec. spec.	35WGG004
Layout	35LYAA001
Eff. date	08-07-2023
CD Diagram	CD0005
Poles	04
Leads	9#18
Proprietary	False
Created date	10-02-2018

Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	1.6 a
Insulation Class	F
Inverter Code	Inverter Ready
KVA Code	N
Lifting Lugs	No Lifting Lugs
Locked Bearing Indicator	No Locked Bearing
Motor Lead Quantity/Wire Size	9 @ 18 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3520M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	12.31 IN
Power Factor	69
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
RoHS Status	ROHS COMPLIANT
Service Factor	1.15
Shaft Diameter	0.875 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	1770 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None

**Winding Thermal 2**

**None**

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**Nameplate**

**NP3441LUA**

<b>CAT.NO.</b>	EM3546T						
<b>SPEC</b>	35AA001G004G1						
<b>HP</b>	1						
<b>VOLTS</b>	230/460						
<b>AMPS</b>	3.2/1.6						
<b>RPM</b>	1770						
<b>FRAME</b>	143T	<b>HZ</b>	60	<b>PH</b>	3		
<b>SF</b>	1.15	<b>CODE</b>	N	<b>DES</b>	B	<b>CLASS</b>	F
<b>NEMA NOM. EFF</b>	85.5	<b>PF</b>	69				
<b>RATING</b>	40C AMB-CONT						
<b>CC</b>	010A	<b>USABLE AT 208V</b>				N/A	
<b>ENCL</b>	TEFC	<b>SER</b>					
<b>DE</b>	6205	<b>ODE</b>	6203				
<b>VPWM INVERTER READY</b>	SFA 3.4/1.7						
<b>CT6-60H(10:1)VT3-60H(20:1)</b>	50HZ 1HP 190/380V 3.6/1.8A						SF1.0

**Accessories**

<b>Part number</b>	<b>Description</b>	<b>Multiplier</b>
35-8762	C FACE KIT	A8
35EP1506A01SP	D-FLANGE KIT	A8

**AC Induction Motor Performance Data**

Record # 91625

Typical performance - not guaranteed values

<b>Winding: 35WGG004-R001</b>		<b>Type: 3520M</b>		<b>Enclosure: TEFC</b>	
<b>Nameplate Data</b>			<b>460 V, 60 Hz: High Voltage Connection</b>		
<b>Rated Output (HP)</b>	1	<b>Full Load Torque</b>	2.982 LB-FT		
<b>Volts</b>	230/460	<b>Start Configuration</b>	direct on line		
<b>Full Load Amps</b>	3.2/1.6	<b>Breakdown Torque</b>	14.6 LB-FT		
<b>R.P.M.</b>	1770	<b>Pull-up Torque</b>	7.57 LB-FT		
<b>Hz</b>	60 <b>Phase</b>	3	<b>Locked-rotor Torque</b>	9.17 LB-FT	
<b>NEMA Design Code</b>	<b>B KVA Code</b>	N	<b>Starting Current</b>	14.6 A	
<b>Service Factor (S.F.)</b>		1.15	<b>No-load Current</b>	1.2 A	
<b>NEMA Nom. Eff.</b>	85.5 <b>Power Factor</b>	69	<b>Line-line Res. @ 25°C</b>	16.049 Ω	
<b>Rating - Duty</b>		40C AMB-CONT	<b>Temp. Rise @ Rated Load</b>	36°C	
<b>S.F. Amps</b>		3.4/1.7	<b>Temp. Rise @ S.F. Load</b>	41°C	
			<b>Locked-rotor Power Factor</b>	61.549	
			<b>Rotor inertia</b>	0.144 lb-ft <sup>2</sup>	

**Load Characteristics 460 V, 60 Hz, 1 HP**

<b>% of Rated Load</b>	<b>25</b>	<b>50</b>	<b>75</b>	<b>100</b>	<b>125</b>	<b>150</b>	<b>S.F.</b>
<b>Power Factor</b>	29	45	58	67	73	78	71
<b>Efficiency</b>	71.1	81.2	84.7	85.8	86	85.6	85.9
<b>Speed</b>	1794	1787.3	1781.1	1774.3	1767.4	1759.4	1770
<b>Line amperes</b>	1.22	1.31	1.46	1.64	1.86	2.11	1.77

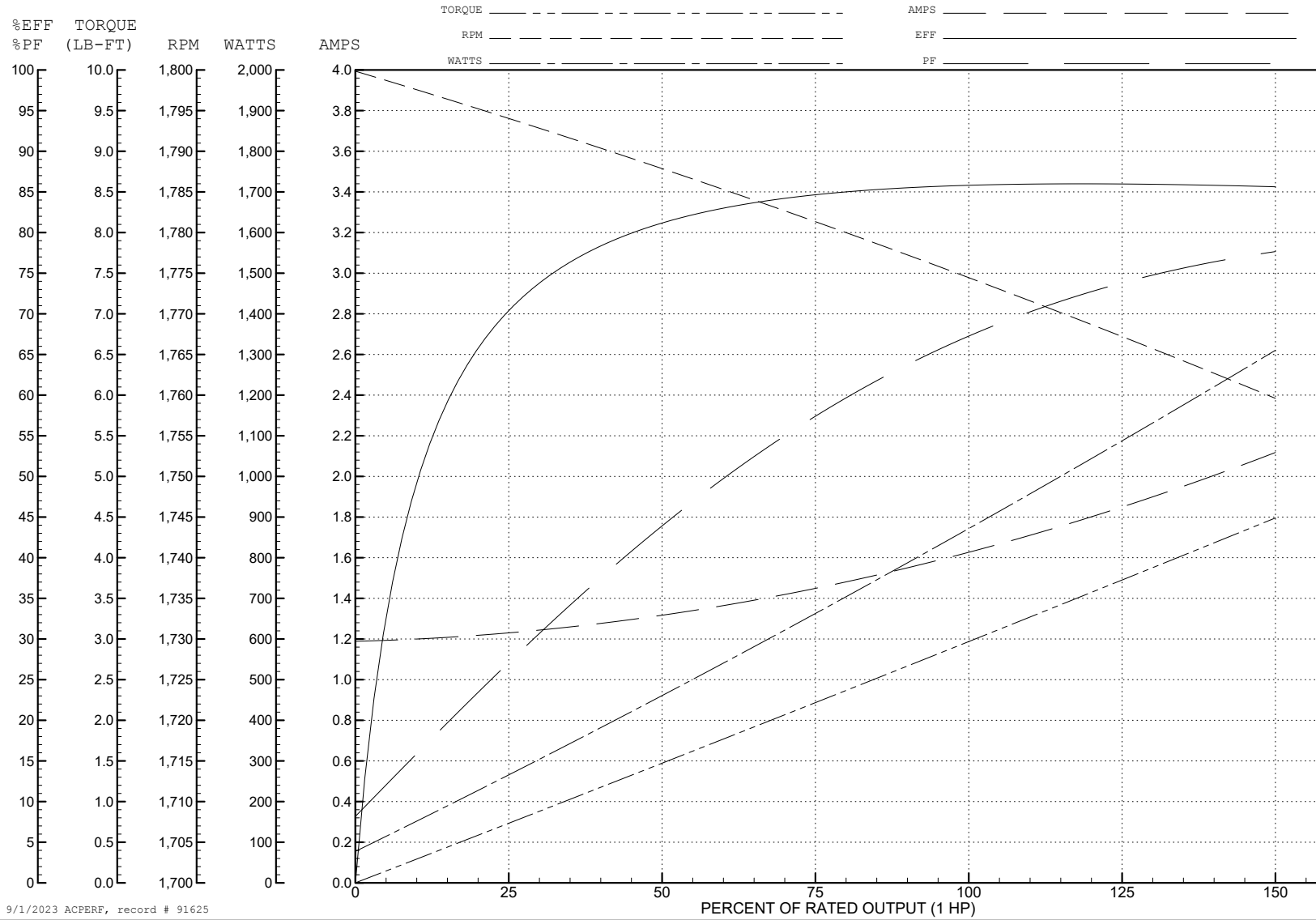
ABB Motors and Mechanical Inc.

WINDING # 35WGG004

1 HP 3 PH 60 HZ 1770 RPM 460 V 3520M

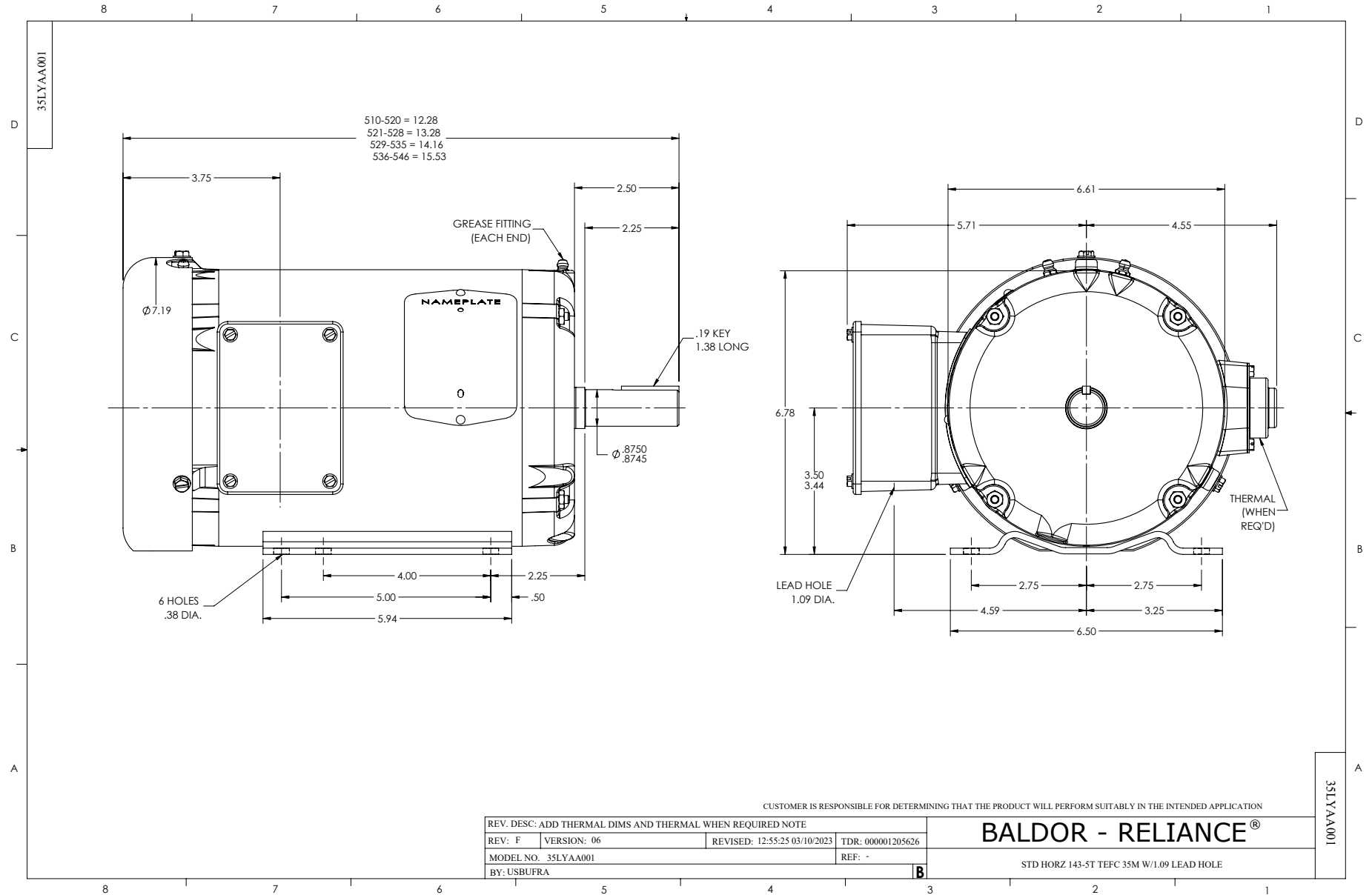
Typical performance - not guaranteed values.

TORQUES (LB-FT): PO=14.6 PU=7.57 LR=9.17 LRA=14.6

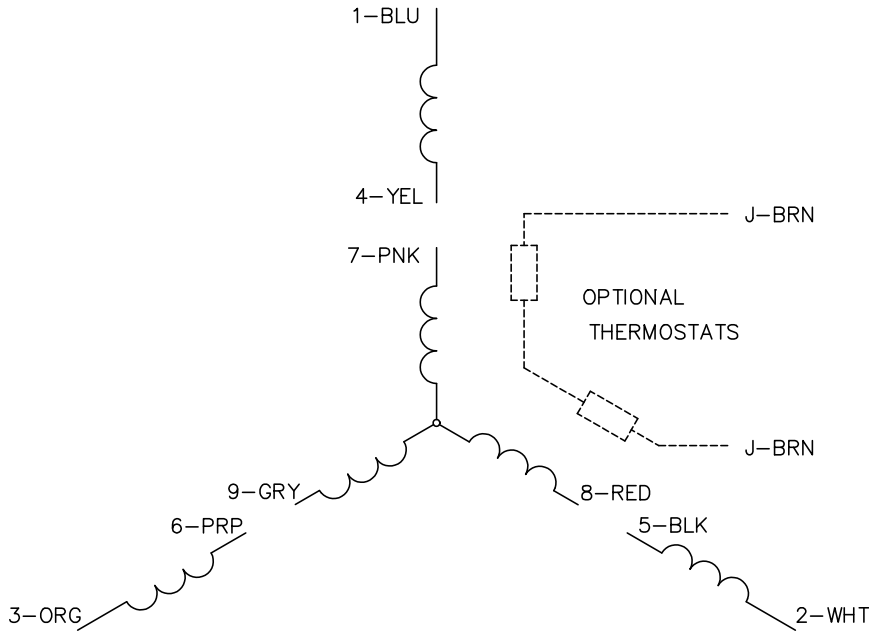


9/1/2023 ACPERF, record # 91625

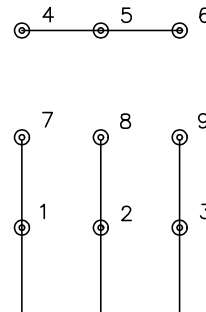




CD0005

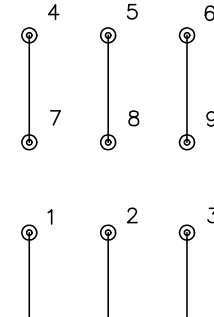


LOW VOLTAGE  
(2Y)



LINE

HIGH VOLTAGE  
(1Y)



LINE

NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0005

REV. DESC: REVISE TO SHOW OPTIONAL COLORS

REV. LTR: E BY: JLP REVISED: 01/19/99 10:15 TDR: 0171435

500000

FILE: AAA00005140

MDL: -

MTL: -

**BALDOR ELECTRIC Co.**

3PH, DV, 9 LEADS